

Hot Finished Hollow Sections Rectangular Tolerance

Size		Welded			Seamless	
Squares	Rectangles	Standard Mill	Special Mill	Tolerance	Standard Random	Special Random
mm	mm	Lengths m	Lengths m	mm	Lengths m	Lengths m
20 x 20	--	6.4	5.4 - 7.5	+ 150 - 0		
25 x 25 & 30 x 30	--	6.4 & 7.5	5.4 - 7.5	+ 150 - 0		
--	50 x 25	7.5	5.4 - 7.5	+ 150 - 0		
40 x 40 uti	50 x 30 uti	7.5, 10 & 12	5.4 - 13.7	+ 150 - 0		
100 x 100 x 8	120 x 80 x 8					
100 x 100 x 10 uti	120 x 80 x 10 uti	7.5, 10 & 12	6.1 - 14.6	+ 150 - 0		
150 x 150 x 12.5	200 x 100 x 12.5					
150 x 150 x 16	200 x 100 x 16				10 - 11.2	5.6 - 11.2
180 x 180 to	250 x 150 to	10 & 12	9 - 14.8	+ 300 - 0		
400 x 400	500 x 300					
400 x 400 x 20	--	6 - 9 randoms	--	--		

