

# Seamless/Welded Steel Pipe Production Range

## Pipe Sizes As Per API 5L For Grades Up To X80

Outside Diameter (mm)	Wall Thickness (mm)																												
	2.1	2.8	3.2	3.6	3.9	4.0	4.4	4.8	5.2	5.3	5.5	5.6	5.7	6.0	6.4	6.6	7.0	7.1	7.6	7.8	7.9	8.1	8.2	8.4	8.6	8.7	9.3	9.5	
60.3	●	●	●	●	●		●	●			●				●			●											
73.0	●	●	●	●		●	●	●	●		●				●		●												
88.9	●	●	●	●		●	●	●			●				●			●	●										
101.6	●	●	●	●		●	●	●				●		●				●				●							
114.3	●		●	●		●	●	●	●			●		●				●				●				●			
141.3	●		●			●		●				●			●		●				●					●		●	●
168.3	●	●	●	●		●	●	●	●			●			●			●				●				●		●	●
219.1			●			●		●	●			●			●		●				●		●			●		●	●
273.1					●		●	●				●			●			●		●		●				●		●	●
323.9						●	●	●				●			●			●				●		●		●		●	●
355.6							●	●	●	●		●			●			●				●				●		●	●
406.4								●	●			●			●			●				●				●		●	●
457.0								●				●			●			●				●				●		●	●
508.0											●				●			●				●				●		●	●
559.0											●				●			●				●				●		●	●
610.0												●			●			●				●				●		●	●
660.0												●			●			●				●				●		●	●
711.0												●			●			●				●				●		●	●
762.0												●			●			●				●				●		●	●
813.0												●			●			●				●				●		●	●
864.0												●			●			●				●				●		●	●
914.0												●			●			●				●				●		●	●
965.0												●			●			●				●				●		●	●
1016.0												●			●			●				●				●		●	●
1067.0												●			●			●				●				●		●	●
1118.0												●			●			●				●				●		●	●
1168.0												●			●			●				●				●		●	●
1219.0												●			●			●				●				●		●	●
1321.0												●			●			●				●				●		●	●
1422.0												●			●			●				●				●		●	●
1524.0												●			●			●				●				●		●	●
1626.0												●			●			●				●				●		●	●
1727.0												●			●			●				●				●		●	●
1829.0												●			●			●				●				●		●	●
1930.0												●			●			●				●				●		●	●
2032.0												●			●			●				●				●		●	●

Notes:

\* Tabulation above is given on the basis of sizes listed in API 5L Specification

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## Pipe Sizes As Per API 5L For Grades Up To X80

Outside Diameter (mm)	Wall Thickness (mm)																												
	10.3	11.0	11.1	11.9	12.7	13.5	14.0	14.3	15.2	15.9	17.1	17.5	18.3	19.1	20.6	21.9	22.2	23.8	25.4	27.0	28.6	30.2	31.8	33.3	34.9	36.5	38.1	39.7	
60.3			●																										
73.0							●																						
88.9									●																				
101.6																													
114.3			●			●					●																		
141.3					●					●																			
168.3		●			●			●		●			●	●		●	●												
219.1			●		●			●		●			●	●	●		●		●										
273.1			●		●			●		●			●		●		●	●	●						●				
323.9	●		●		●			●		●			●	●	●		●	●	●	●	●	●		●					
355.6	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●		●					
406.4	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●					
457.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●					
508.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
559.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
610.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
660.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
711.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
762.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
813.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
864.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
914.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
965.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1016.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1067.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1118.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1168.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1219.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1321.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1422.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1524.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1626.0	●		●	●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1727.0				●	●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1829.0					●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
1930.0					●			●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●
2032.0								●		●			●	●	●		●	●	●	●	●	●	●	●	●	●	●	●	●

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